Supplier 8D portal

2022/05/10

WE SHAPE FUTURE MOBILITY



Supplier 8D portal

New supplier portal

MAHLE is currently standardizing its IT infrastructure. As of July 1, 2022, we are converting our pilot plant Namestovo to the new SAP Technology S/4 HANA. In this way, the supplier portal for problem solving 8D also will be changed from JAGGAER to SAP Supplier Problem Solving. SAP Supplier Problem Solving is an Industry Cloud solution built on SAP Business Technology Platform. At the beginning the SAP cloud solution will be an own system having its own authorization system. Later on, the SAP Supplier Problem Solving will be included to the ARIBA platform. So only one ARIBA user is needed for the future.

From July 1. 2022, onwards, you will no longer receive customer complaints from the Namestovo plant via JAGGAER. This will be switched to the new SAP cloud solution. The respective MAHLE plants will then step by step converted to the new SAP technology.





Supplier 8D Problem Solving Portal





02 Usermanagement



Process Overview



Working in the 8D Cloud



Problem Solving Process



Onboarding / Login

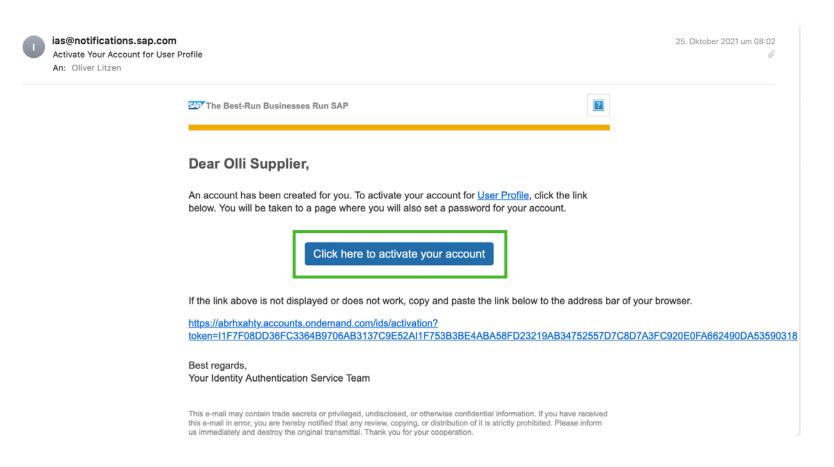
01



Onboarding / Login

Onboarding / Login

After MAHLE or your administrator was adding a new user for you the system will send you an e-mail. Please use the button to activate your user. Then you must define your password. After that, your user is ready!





Onboarding / Login

Onboarding / Login How to start the application

Every time you can use this link to open the supplier portal. So best is to store this link as a favorite on your browser.

In case a new 8D report was generated the system will inform about via mail. In the mail there is a link to open the complaint.



Peter Test

Notification: Problem-Solving Process 10000000045 Submitted An: Supplier Test

Hello,

This is to inform you that your customer has submitted a problem-solving process 10000000045.

Please do not reply to this email. In case of any queries, please write to - Supplier@Test

Thanks & best regards,

Your Notification Service

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To unsubscribe from emails related to this problem-solving process, please turn off the email notification for this problem-solving process in the D1 step.



Usermanagement





Usermanagement

Managing your own users

After login follow screen appears

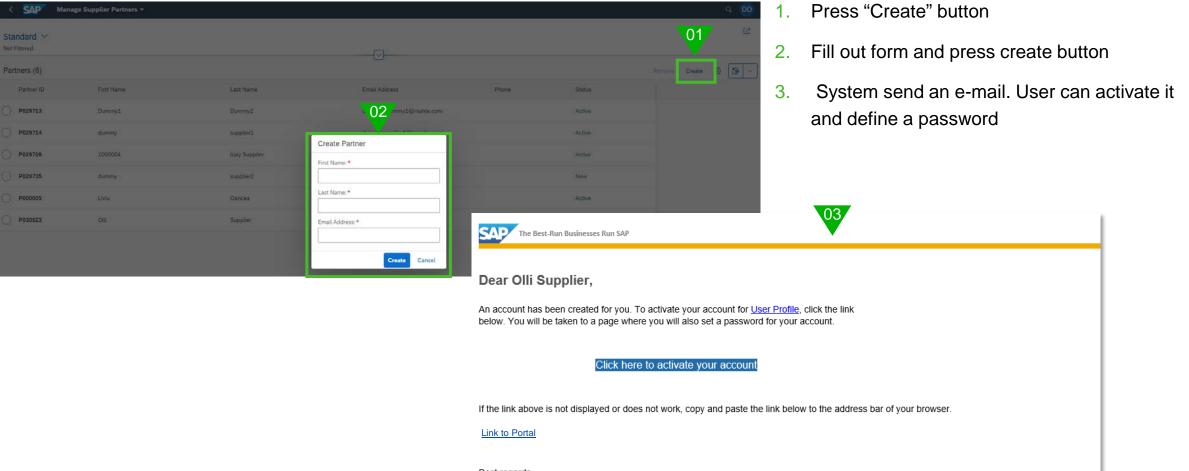
SAP Home 🔻	
Collaborative Proble	em-Solving
Supplier Problem- Solving Step-Based Approach	Manage Supplier Partners Manage supplier par
»»	28

1. Press the "Manage Supplier Partners" button



Managing your own users

Create new user (Partner)



Best regards, Your Identity Authentication Service Team



Managing your own users

Delete an existing user (Partner)

< SAP	Manage Supplier Partners 🔻					c
Standard 🗸						02
Partners (6)						Remove Create 🛞 🧰
Partner ID	First Name	Last Name	Email Address	Phone	Status	
D029713	Dummy1	Dummy2	Annal Annal Brathers		Active	
P029714	dummy	supplier1	Annes such the prophetics		Active	
P029709	1000004	Italy Supplier	1000 g000 g000 g000 and		Active	
P029735	dummy	supplier2	and a second second		New	
P000005	Liviu	Oancea	the second value on		Active	
) P030523	OIII	Supplier	too days of		Active	

- 1. Mark person you want to delete
- 2. Press remove button
- 3. Press SAP icon to open main menu

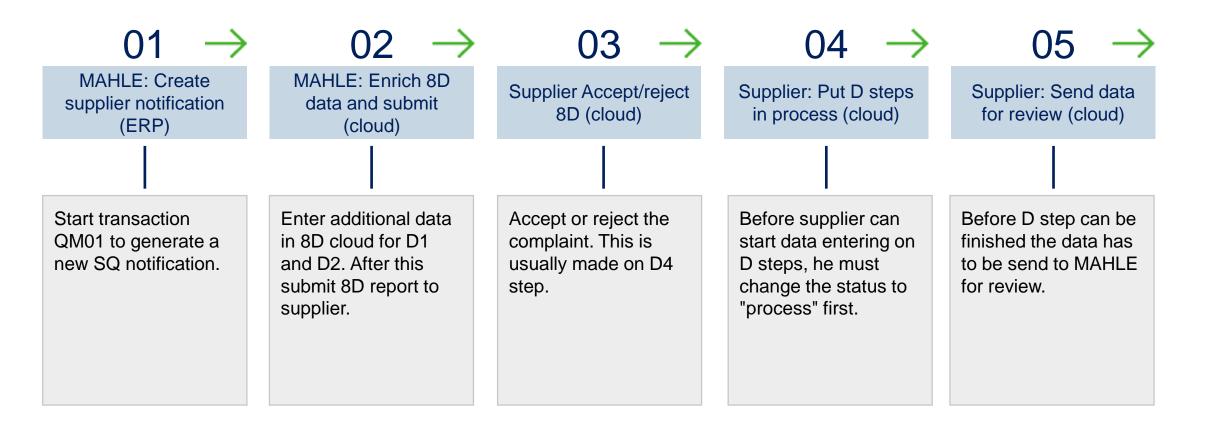


Process Overview

03



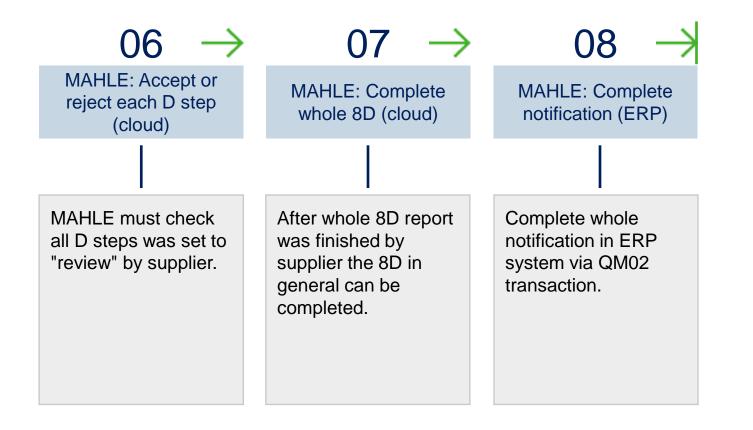
Process workflow at the glance Brief steps of whole process





Process overview

Process workflow at the glance Brief steps of whole process





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Process overview

Process workflow at the glance Sending mails

E-Mail will sent to you when:

- A problem-solving process is **Submitted**
- A problem-solving process is **Accepted** by the supplier
- A problem-solving process is **Rejected** by the supplier
- MAHLE reviews the step sent by the supplier and rejects it (applicable for all the steps from D2 to D7)
- the supplier completes a problem-solving process and sets the status to **Send for Review**.
- MAHLE reviews the problem-solving process sent by the supplier and approves it
- MAHLE reviews the problem-solving process sent by the supplier and rejects it

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Working in the 8D Cloud





Working in the 8D Cloud

Starting problem solving process

After login follow screen appears

AP Home -	
Collaborative Proble	em-Solving
Supplier Problem- Solving Step-Based Approach	Manage Supplier Partners Manage supplier par
>>>	29

1. Press the "Supplier Problem Solving" button



Working in the 8D Cloud General use of 8D cloud User settings **8D Report overview** Q 🕘 OL SAP Supplier Problem-Solving 🔻 Help function Send link via mail or C Standard \checkmark Not Filtered Save as tile Define filter settings Export current list 6 Problem Solving Processes (16) View settings as an Excel file Problem-Solving Process Problem-Solving Description Material Supplier Step Statuses 100000000035 Italy Supplier (0001000004) 8D • • Change the view Problem-Solving Status: Created Requested End: Dec 7, 2021 1000004A 10000000034 Training Return parts to supplier Italy Supplier (0001000004) 8D Problem-Solving Status: Submitted Requested End: Dec 2, 2021 10000000033 Cloud test 222 1000006A Italy Supplier (0001000004) 8D Open an 8D report Problem-Solving Status: In Process Requested End: Dec 7, 2021 10000000032 Complaint will be moved to the cloud 1000007A Italy Supplier (0001000004) • • • • • • • 8D Problem-Solving Status: In Process Requested End: Dec 10, 2020 10000000031 Testcase Return Order Frau Eichert 1000004A Italy Supplier (0001000004) 8D Problem-Solving Status: Created Requested End: May 14, 2021 10000000030 Passt nicht 1000004A Model Plant M101 (PM101) 8D Problem-Solving Status: Created Requested End: Nov 25, 2021 10000000029 Supplier Logistics Notification 1000006A Italy Supplier (0001000004) 8D Problem-Solving Status: Created Requested End: Nov 12, 2021 10000000028 1000006A 6 Please refuse Italy Supplier (0001000004) •••••••• 8D Problem-Solving Status: Created



General use of 8D cloud

8D status lights

< SAP Supplie	r Problem-Solving 🔻					Q @ OL
Standard ~ Not Filtered						Ľ
Problem-Solving Proces	sses (16)					© 🖪 🗸
Problem-Solving Process	Problem-Solving Description	Material	Supplier	Step Statuses	Process Type Overdue Steps	
10000000035	For new cloud verion	1000006A	Italy Supplier (0001000004)		8D	>
Problem-Solving Status: Crea Requested End: Dec 7, 2021						
10000000034	Training Return parts to supplier	1000004A	Italy Supplier (0001000004)		8D	>
Problem-Solving Status: Subr Requested End: Dec 2, 2021						
10000000033	Cloud test 222	1000006A	Italy Supplier (0001000004)		8D 6	>
Problem-Solving Status: In Pr Requested End: Dec 7, 2021						
10000000032	Complaint will be moved to the cloud	1000007A	Italy Supplier (0001000004)		8D	>
Problem-Solving Status: In Pr Requested End: Dec 10, 2020						
10000000031	Testcase Return Order Frau Eichert	1000004A	Italy Supplier (0001000004)		8D	>
Problem-Solving Status: Crea Requested End: May 14, 202						
10000000030	Passt nicht	1000004A	Model Plant M101 (PM101)		8D	>
Problem-Solving Status: Crea	ited					
Requested End: Nov 25, 202	1					
10000000029	Supplier Logistics Notification	1000006A	Italy Supplier (0001000004)		8D	>
Problem-Solving Status: Crea	ited					
Requested End: Nov 12, 202	1					

Step Status

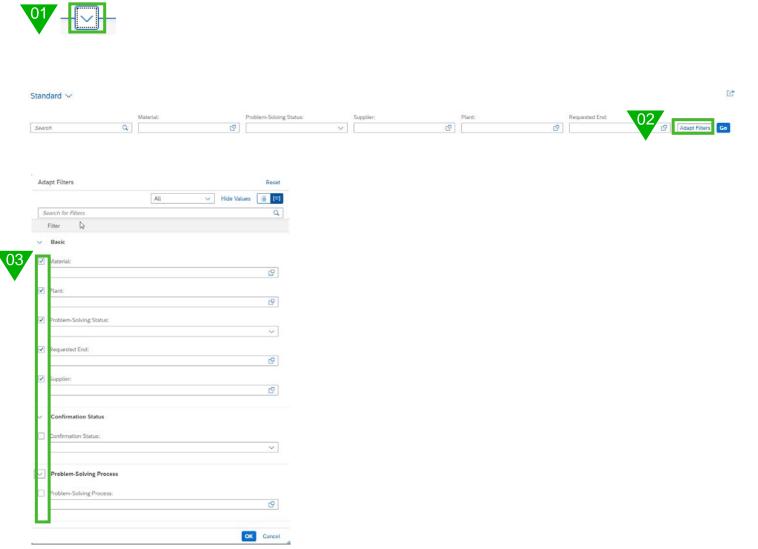
Displays statuses of each step using color codes:

- Gray for Created
- Red for Rejected
- Orange for In Process/Sent for Review
- Green for Accepted
- You can hover with the mouse over each colorcoded circle to view the corresponding step name, status, and the step requested end date.



Working in the 8D Cloud

Filter data

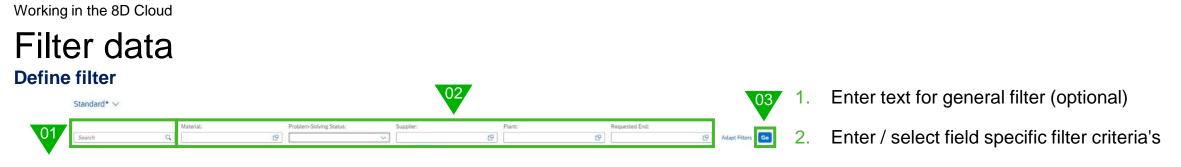


- 1. Press button to open filter area
- 2. Press button "Adapt Filters" in case some additional fields are needed

3. Activate / deactivate needed fields for filter criteria's







Press "Go" button 3.

Each filter can be stored as a tile. You will find the icon top right.

- 1. Press share button
- 2. Press button "Save as Tile"
- 3. Fill the dialog box and press OK
- Press "go back" button (on top left) to see all 4. tiles
- 5. Now you can open one tile



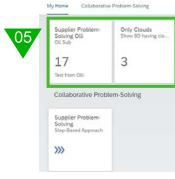




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Store filter as tile







05



Accept or Reject

When supplier opens an 8D having status "submitted" the system is always asking if complaint is accepted or rejected. This question don' have to be answered immediately. Usually this can be answered after D4 was completed.

But decision can be taken if it's already known.



What happens if supplier reject:

8D disappear from suppliers list. On MAHLE side 8D is shown in status created again. MAHE can deleted 8D now or submit (system asks why you submit it again).

Or accept:

Problem solving status will change to "In Process"

All entered comments are shown at the bottom:

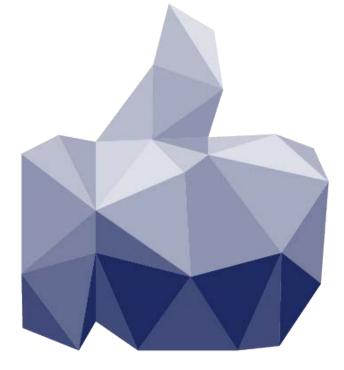
8

oliver.litzen@mahle.com: Reason for Resubmission: Because you have to take care.

Reply · Mon Nov 22 2021 13:55:50 GMT+0100 (Central European Standard Time)

dummy1.dummy1@mahle.com: Reason for Rejection: I don't like it

Reply · Mon Nov 22 2021 13:51:01 GMT+0100 (Central European Standard Time)





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Start editing 8D (supplier side)



- 1. Press edit button to change / add data
- 2. Open D step you need to enter data
- 3. Press "Set in Process" button to activate D step for processing
- 4. Press apply button to store data temporary (optional)
- 5. Press save data to store data in database.

Every time it is possible to save. So d sometimes!



Working in 8D

D1 Team Customer Team My Team	Documents	01		2 × 53
Partner Partner P024877 Oliver I	r Name Litzen	Email Address oliver.litzen@mahle.com	Lead Email Notification	
P0297 C d	Partner Name dummy supplier1 Dummy1 Dummy2	Email Address dummy.supplier1@supplier.com dummy1.dummy1@mahle.com	02 04 05 Add Assign as Lead Delete Lead Email Notification No Yes	
Documents				06
Attachments (0)				Upload
				Apply

- 1. MAHLE team. Defined by MAHLE. Not changeable. For information only.
- 2. Use add button to add additional team members
- Mark a team member to:
 (4) Assign as a leader
 (5) Delete
- 6. Every time you can attach files via drag and drop or using the upload button



Working in 8D D2 Problem Solving

D2 Problem De	D2 Problem Description 04 05							
Overview	Defect Details	Problem Description	Comments	Documents				
Start Dat				Requested End: 23, 2021		End Date: -		
Defect D	etails							
Defect D –	escription:					Defect Class: -		
Problem	Description	02				03		
Custome Test Item	er Problem Descriptio n 8D	n:	Hallo	omer Problem Detailed Description: o supplier, complaint for you!		Supplier Problem Description: Supplier Problem Detailed Description:		

- 1. View only \rightarrow Check defect code data
- View only → Check problem description MAHLE side
- 3. Enter problem description supplier side (mandatory)
- 4. Add some comments (optional)
- 5. Attach documents (optional)



Working in 8D D2 – D7 comments (Chat function)

Comments		
8	Add optional comments here	>
\mathbf{X}	oliver.litzen@mahle.com: The explanation is Reply · Wed Nov 24 2021 14:07:31 GMT+0100 (Central European Standard Time)	
\sim	dummy1.dummy1@mahle.com: Hello I don't understand Reply · Wed Nov 24 2021 14:06:18 GMT+0100 (Central European Standard Time)	



On D2 – D6 it is possible to leave a comment. MAHLE can respond to the comment. So, it can be used like a chat function.







In case D step was completed the information has to be send to MAHLE for confirmation.

- 1. Save the 8D via save button
- Press "Send for Review" → Information will send to MAHLE for confirmation
- 3. Status was changed to "Sent for Review"



Working in 8D D3 Containment actions

D3

Containment Actions

Overview Containment Actions Comments Documents						
Containment Actions 01						
Add Delete						
010 Test D3 Nov 23, 2021 (III) Nov 25, 2021 (III) MORE at a Glance.pdf X	~					
Comments Add optional comments here No data	>					
Documents						
Attachments (1)	Upload					
MORE at a Glance.pdf Uploaded By: dummy1.dummy1@mahle.com · Uploaded On: Wed Nov 24 2021 14:38:20 GMT+0100 (Central European Standard Time) · File Size: 1562.01 KB						

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- 1. Press add button to add new action
- 2. Enter a description
- 3. Select a start and end date
- 4. Attach files (optional)
- 5. Select file for specific action (optional)

Working in 8D D4 Root Causes

D4 Root Causes	03 04	
Overview 5 Whys Root Causes	Comments Documents	
5 Whys		01
		Add Delete
Why Questions	3	Answers
	No data foun	d.
Root Causes		02
		Add Delete
ID Description	Detailed Description	Attachments
010 Technical RCA	Details about the technical RCA	
QA RCA	Details about the QA RCA	

- 1. Add a 5 Why question/answer (optional)
- 2. Add minimum two root causes (one technical, one quality assurance) (Mandatory)
- Add some comments (optional) 3.
- 4. Attach files (optional)



Working in 8D D5 Defined Corrective Actions

D5 Defined (Corrective Ac	tions	05	06				්
Overview	Root C	auses Corre	ective Actions Commo	ents Documents	s 01			
ID			Description					
010			Technical RCA					
020			QA RCA					
Correct	ive Action	IS					02	
		03			04		Add Delete	
	ID	Cause ID	Description		Detailed Description	Attachments	S	
	010	010 🗗	Something to technic	al RCA	More details	Virtual Wa	alk By.xlsx 🗙	~

- 1. Check information from D4
- 2. Add corrective actions
- 3. Select related root cause
- 4. Enter additional information's
- 5. Add some comments (optional)
- 6. Attach files (optional)



Working in 8D **D6 Implemented Corrective Actions**

D6 Impl	emente	d Correctiv	e Actions	04	05							۲ ۲
Over	view	Impleme	ent Corrective Actions	Comments	Documents					02		
							0.1			New Corrective Action	Dele	ete 🕞 🗸
		ID	Description			Start Date	01	End Date	Action Status			Effectiveness
		010	Something to technic	cal RCA	Nov 24	, 2021 🛅	Nov 26,	2021 🛅	In Process		~	80.00
		Attachmer	nts:	~			03					
		020	Manual added		Nov 25	, 2021 🛅	Dec 1,	2021 🛅	Completed		~	100.00
		Attachmer	nts:	~								

- 1. System copy actions from D5. Enter due date + change action status accordingly
- 2. Press button "New corrective action" in case new D6 action is needed.
- 3. Fill out all needed fields
- Add some comments (optional) 4.
- Attach files (optional) 5.



Working in 8D D7 Preventive Actions

D7 Preventive	Actions	03	04			[/
Overview	Preventive	e Actions Comments	Documents		01	
					Add	Delete 🕒 🗸
	ID	Description		Detailed Description	Start Date	End Date
	010	A preventive action		More details	Nov 25, 2021 🛅	Nov 29, 2021 🖽
	Action Status	In Process	~			
	Attachments		~			

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- 1. Press add button to add new action
- 2. Enter all needed data
- 3. Add some comments (optional)
- 4. Aach files (optional)



Working in 8D D8 Congratulate your team

D8

Congratulate Your Team

 Overview
 Documents

 Customer Concluding Remarks:
 Supplier Concluding Remarks:

 Image: Concluding Remarks:

C

Just enter your conclusions



Working in 8D Check completeness of 8D

Steps Overview Comments Documents Problem-Solving Step **Problem Description** D2 Step Status: Sent for Review Step Requested End: Nov 23, 2021 **Containment Actions** D3 Step Status: Sent for Review Step Requested End: Nov 24, 2021 Root Causes D4 Step Status: Sent for Review Step Requested End: Nov 25, 2021 Defined Corrective Actions D5 Step Status: Sent for Review Step Requested End: Nov 26, 2021 Implemented Corrective Actions D6 Step Status: Sent for Review Step Requested End: Nov 29, 2021 **Preventive Actions** D7 Step Status: Sent for Review Step Requested End: Nov 30, 2021

- Check D2 D7 status must be "Send for review"
- Complaint was saved

Now the 8D is ready for final check at MAHLE



Working in 8D Feedback from MAHLE \rightarrow Rejecting a D step

In case MAHLE is rejecting an 8D step an e-mail will inform you about it

Status of D step shows status "Rejected"

Containment Actions		
D3	Rejected	

Open D step and set status in process again

Set in Process

Change needed data and app some comments if needed. Then send back for review again

Send for Review



Working in 8D Feedback from MAHLE \rightarrow Accepting the 8D

In case MAHLE is accepting an 8D an e-mail will inform you about it

Status of each D step is accepted and problem solving status is completed now. From now on 8D data can't be changed anymore. Only comments can be entered.

< SAP Problem-Solving Process -		C	२ @ DD					
1000000036			Print [7]					
Material: 1000004A Plant: CORE 1 (M101) Customer Problem Description: Test Item 8D Confirmation Status: Accepted by Supplier Problem-Solving Status Completed								
Problem-Solving Step	Step Status	Step Requested End						
Team D1	Not Applicable	Nov 22, 2021	>					
Problem Description D2	Accepted	Nov 23, 2021	>					
Containment Actions D3	Accepted	Nov 24, 2021	>					
Root Causes D4	Accepted	Nov 25, 2021	>					
Defined Corrective Actions D5	Accepted	Nov 26, 2021	>					
Implemented Corrective Actions D6	Accepted	Nov 29, 2021	>					
Preventive Actions D7	Accepted	Nov 30, 2021	>					
Congratulate Your Team D8	Not Applicable	Dec 1, 2021	>					



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Thank you for taking your time

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